



## M60 PAINTING/CLEAR FINISHING

### 110 MASONRY REPAIR/ PAINT:

#### KEIM CONCRETE REPAIR SYSTEM

A mineral based, long lasting concrete repair system.

**Manufacturer:** Keim Mineral Paints Limited, Santok Building, Deer Park Way, Telford, Shropshire TF2 7NA T: 01952 231250 F: 01952 231251 E: [sales@keimpaints.co.uk](mailto:sales@keimpaints.co.uk)

#### REFERENCE: KEIM CONCRETE REPAIR SYSTEM

##### Preparation & Application:

All loose and spalling concrete and material should be hacked off back to a sound base; all steel elements should be brushed with a wire brush to achieve a bright finish. The steel elements should then be treated with two coats of Keim Concretal-MKH, brush applied with a minimum period of 3 hours between coats.

##### KEIM Concretal-MKH

Keim Concretal-MKH should be sprinkled into the required amount of water with constant stirring and mixed to a homogenous, lump-free mixture until a readily brushable consistency is obtained. The duration for mixing should be a minimum of 5 minutes using slow-running stirrers/mixers.

- For 5kg of Keim Concretal-MKH between 0.9 and 0.95 litres of water is required.
- For 20kg of Keim Concretal-MKH between 3.6 and 3.8 litres of water is required.

Keim Concretal-MKH should be applied onto the prepared bright steel reinforcement using suitable paintbrushes in two coats. Each coat must be applied all round, covering the entire surface. Care must be taken to ensure that tie wires, edges etc are carefully coated in order to achieve the necessary application rate. The first coating should be applied immediately after de-rusting. The second coat should be applied after a minimum period of 3 hours.

##### KEIM Concretal Repair Mortar

After a further minimum period of 3 hours, Keim Concrete Repair Mortar, mixed with clean cold water to a slurry should be thoroughly brushed around all areas that have been affected to form a good key. Keim Concrete Repair Mortar should then be mixed again with clean cold water to a moist earth consistency and trowelled onto pre-wetted areas to a thickness of between 0.5 - 10 cm and allowed to dry.



#### Keim Fine Finishing Mortar

A final layer of Keim Fine Finishing Mortar, again mixed with clean cold water to a moist earth consistency, should be applied by trowel; this will form a skim layer which will give a level surface to ensure that there is an adequate key.

#### **Finishing:**

All repairs should be left for a minimum period of 15 days prior to any decoration taking place. Once all surfaces are clean, sound, wind dry, dust free and free from all surface contaminants, decoration using the preferred Keim Concretal paint system may proceed.



## IMPORTANT INFORMATION REGARDING STANDARD KEIM SPECIFICATIONS

We have taken every care to ensure that specifications are accurate, if there is any doubt about how to deal with a specific problem or the most suitable products to use, please contact us.

Specifications downloaded from the Keim Mineral Paints website are standard specifications to cover general circumstances and may not be suitable for every situation. Dedicated project specific specifications and product advice can be obtained by contacting [sales@keimpaints.co.uk](mailto:sales@keimpaints.co.uk) or 01952 231250.

It is essential that each stage of the specification is complied with, including level of preparation and drying times between coats, to ensure the best performance from the system applied. All products should be applied in accordance with the specification and relevant datasheets.

## GENERAL INFORMATION RELATING TO THE APPLICATION OF KEIM COATINGS

- All surfaces to be decorated should be free from surface contaminants, sound, dry and dust free.
- Any loose, flaking and unstable material must be identified and then thoroughly removed using stiff brushes and broad bladed scrapers to get back to a sound edge; these edges should then be feathered in. Ensure that any paint materials left remaining and the underlying substrate is sound and adhering well.
- Caution should be taken with the removal of any pre 1960's coatings as they might contain harmful lead.
- Any gloss or shiny surfaces should be thoroughly flatted down using sand or emery paper to create a good key.
- If the surfaces are being chemically stripped, ensure that they are thoroughly washed down of all residues before decoration. Due to the potential for an osmotic drawing reaction which can bring contaminants to the surface, we do not recommend the use of poultice based strippers if surfaces are to be redecorated.
- When airless spraying details of the appropriate nozzle sizes and information about the optimum mesh and filters can be provided on request.
- Any powdery or chalking surfaces will require treatment prior to decoration – contact Keim Mineral Paints to ascertain the appropriate product.
- All materials must be thoroughly mixed beforehand. We do not recommend intermixing packs, however if it is necessary ensure products are thoroughly mixed beforehand to ensure even pigment dispersion before mixing.
- Use only Keim recommended fillers and sealers. Acrylic, resin and gypsum based fillers particularly are not recommended for use with mineral paints.
- Onto new/repared surfaces we would suggest that a drying period of at least 15 days is allowed, prior to the application of Keim.
- Always maintain a wet edge and work materials out well.
- Materials must not be applied at temperatures below 5°C nor those in excess of 30°C, nor if it is raining, or if there is an immediate likelihood of rain
- Keim Mineral Paints should be applied onto wind dry surfaces where the moisture content on or near the surface (to a depth of 5mm approximately) should be no greater than 18% by volume. For on-site purposes a moisture reading may be employed to give a qualitative reading – if the reading is in the green zone decoration may proceed
- Any splashes or spillage should be removed immediately using water - particular note needs to be taken of this in respect of Keim on glass, as it has a slight etching effect if allowed to dry hard
- Clean all brushes and tools immediately in water (some ancillary products containing solvents may require white spirit or turpentine so if in doubt please consult technical data sheets)
- Always store materials upright and secure. Protect from extremes of temperature and store in frost-free conditions
- When ordering reference to the project should be made, to ensure that in the event of re-ordering an exact colour match can be supplied
- Keim Mineral Paints Ltd operates a policy of 'sale and no return' on all goods supplied in good faith